Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1-37. (Cancelled)

38. (Currently Amended) A method of making a molded article for a vehicle interior, the method comprising:

providing a mold having a first mold section, a second mold section, and a shut-off member, the first mold section providing an A-surface of the molded article, the second mold section providing a B-surface of the molded article, the A-surface being a surface of the molded article that is configured to be visible to a vehicle occupant, the shut-off member disposed within the second mold section and movable between a first position and a second position, the shut-off member comprising a forward surface, a first side surface, a second side surface that shares an edge with the forward surface, and an angled surface that extends entirely between the forward surface and the first side surface;

injecting a first resin into a first cavity to provide a portion of the A-surface, ~~which is~~ the first cavity being defined by the first mold section, the second mold section, and the first side surface of the shut-off member when in the first position;

retracting the shut-off member into the second mold section to define a second cavity defined by the first mold section, the second mold section, the first resin, the forward surface of the shut-off member, and the angled surface of the shut-off member when in the second position; and

injecting a second resin into the second cavity to provide a portion of the A-surface and forming an angled recess in the A-surface of the molded article having an upper surface provided by the angled surface of the shut-off member, wherein the upper surface is provided at a sufficiently flat angle relative to vertical by the angled surface of the shut-off member to obscure an interface between the first resin and the second resin from an occupant of the vehicle interior, and

wherein the A-surface of the molded article is defined by the first resin, the second resin and the interface between the first resin and the second resin that includes the angled recess.

39. (Original) The method of claim 38 wherein the first resin is at least partially solidified when the second resin is injected.

40. (Original) The method of claim 38 further comprising a space between the shut-off member and the second mold section when the shut-off member is in the first position so that air can escape from the first cavity to the second cavity during the step of injecting the first resin into the first cavity.

41. (Original) The method of claim 38 wherein the first resin comprises a first color and the second resin comprises a second color different than the first color.

42. (Original) The trim panel of claim 38 wherein the first resin comprises at least one of a thermoplastic material, a thermoset material, or a elastomer material.

43. (Original) The trim panel of claim 42 wherein the second resin comprises at least one of a thermoplastic material, a thermoset material, or a elastomer material.

44. (Currently Amended) A method of making a molded article, the method comprising:

providing a mold having a first mold section, a second mold section, a first shut off member and a second shut-off member, the first mold section providing an A-surface of the molded article, the second mold section providing a B-surface of the molded article, the A-surface being a surface of the molded article that is configured to be visible to a vehicle occupant, the shut-off members are disposed within the second mold section and are each separately movable between a first position and a second position;

injecting a first resin into a first cavity to provide a portion of the A-surface, ~~which is~~ the first cavity being defined by the first mold section, the second mold section, the first shut-off member in the first position, and the second shut-off member in the first position;

retracting the first shut-off member into the second mold section to the second position to define a second cavity without moving the first mold section relative to the second mold section wherein the second cavity is defined by the first mold section, the second mold section, the first material and the first shut-off member in the second position;

retracting the second shut-off member into the second mold section to the second position to define a third cavity without moving the first mold section relative to the second mold section wherein the third cavity is defined by the first mold section, the second mold section, the first material, and the second shut-off member in the second position;

injecting a second resin into the second cavity to provide a portion of the A-surface; and

injecting a third resin into the third cavity to provide a portion of the A-surface,

wherein the A-surface of the molded article is defined by the first resin, the second resin, the third resin, an interface between the first resin and the second resin, and an interface between the first resin and the third resin.

45. (Original) The method of claim 44 wherein moving the first shut-off member between the first position and the second position comprises translating movement.

46. (Previously Presented) The method of claim 45 wherein the first position comprises an extended position and the second position comprises a retracted position wherein the shut-off member is disposed substantially within the second mold section.

47. (Original) The method of claim 44 further comprising a gap between the first shut-off member and the second mold section when the first shut-off member in the first position.

48. (Original) The method of claim 47 wherein the gap is configured to provide a vent to allow air to escape the first mold cavity when injecting the first resin into the first cavity.

49. (Previously Presented) The method of claim 44 further comprising the step of bonding the second resin to the first resin and bonding the third resin to the first resin.

50. (Previously Presented) The method of claim 49 wherein bonding the second resin to the first resin comprises fusion bonding and bonding the third resin to the first resin comprises fusion bonding.

51. (Previously Presented) The method of claim 44 wherein the third resin comprises at least one of a thermoplastic material, a thermoset material, or a elastomer material.

52. (Previously Presented) The method of claim 51 wherein the first resin comprises at least one of a thermoplastic material, a thermoset material, or a elastomer material.

53. (Previously Presented) The method of claim 52 wherein the second resin comprises at least one of a thermoplastic material, a thermoset material, or a elastomer material.

54. (Previously Presented) The method of claim 44 wherein the first shut-off member moves at about the same time as the second shut-off member.

55. (Previously Presented) The method of claim 44 wherein the first shut-off member moves before the second shut-off member.

56. (Previously Presented) The method of claim 44 wherein moving the first shut-off member comprises moving the first shut-off member in a first direction and moving the second shut-off member comprises moving the second shut-off member in a second direction that is parallel to the first direction.

57. (Previously Presented) The method of claim 44 wherein moving the first shut-off member comprises moving the first shut-off member in a first direction and moving the second shut-off member comprises moving the second shut-off member in a second direction that is not parallel to the first direction.

58. (Previously Presented) The method of claim 44 wherein the first resin comprises a first material property and the second resin comprises a second material property different than the first material property.

59. (Previously Presented) The method of claim 44 wherein the first resin comprises a first color and the second resin comprises a second color different than the first color.

60. (Previously Presented) The method of claim 44 wherein at least one of the first resin and the second resin comprises a material property different than the third resin.

61. (Currently Amended) A method of making a molded article for a vehicle interior, the method comprising:

providing a mold having a first mold section, a second mold section, a first shut off member and a second shut-off member, the first mold section providing an A-surface of the molded article, the second mold section providing a B-surface of the molded article, the A-surface being a surface of the molded article that is configured to be visible to a vehicle occupant, the shut-off members are disposed within the second mold section and are each separately movable between a first position and a second position;

injecting a first resin into a first cavity to provide a portion of the A-surface, the first cavity being defined by the first mold section, the second mold section, the first shut-off member in the first position, and the second shut-off member in the first position;

retracting the first shut-off member into the second mold section to the second position and retracting the second shut-off member into the second mold section to the second position to define a second cavity defined by the first mold section, the second mold section, the first material, the first shut-off member in the second position, and the second shut-off member in the second position;

injecting a second resin into the second cavity to provide a portion of the A-surface,

wherein the A-surface of the molded article is defined by the first resin, the second resin and an interface between the first resin and the second resin.

62. (Previously Presented) The method of claim 61 wherein the first resin provides the molded article with a first wall thickness located between the second shut-off member and the first mold section, and the second resin provides the molded article with a second wall thickness located between the second shut-off member and the first mold section and including the first wall thickness.